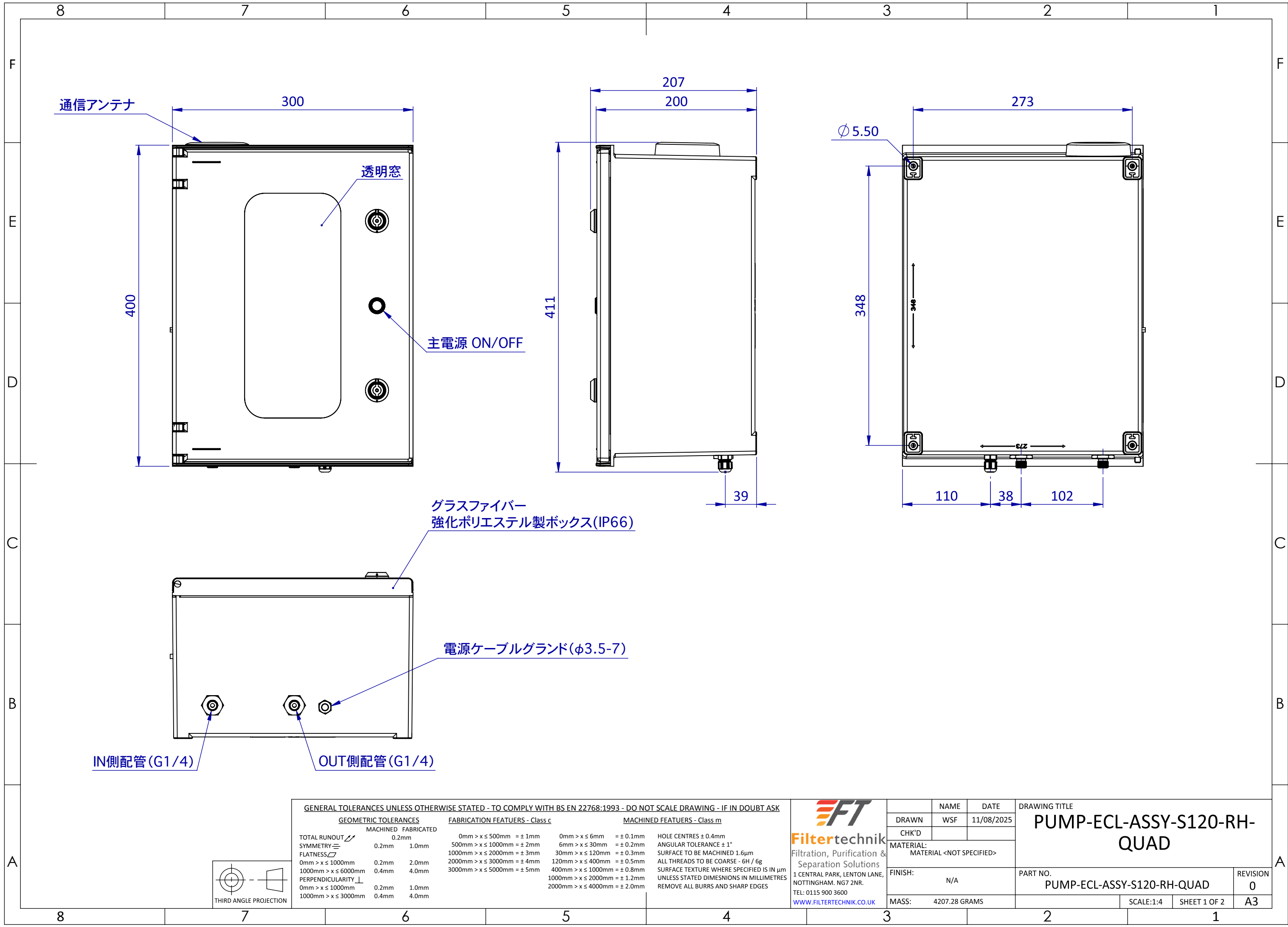




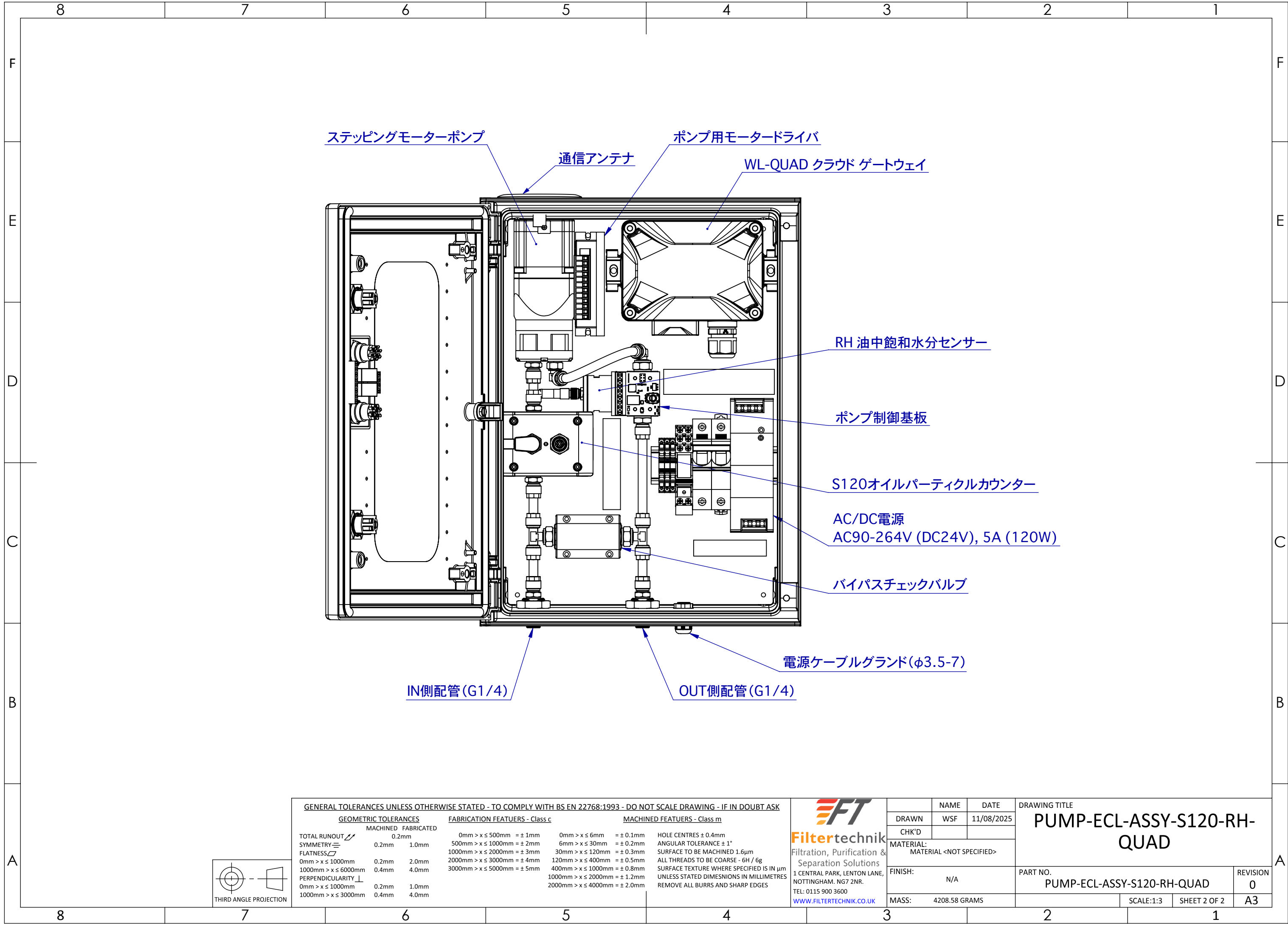
GENERAL TOLERANCES UNLESS OTHERWISE STATED - TO COMPLY WITH BS EN 22768:1993 - DO NOT SCALE DRAWING - IF IN DOUBT ASK												NAME		DATE		DRAWING TITLE			
GEOMETRIC TOLERANCES				FABRICATION FEATUERS - Class c				MACHINED FEATUERS - Class m								PUMP-ECL-ASSY-S120-RH-QUAD			
TOTAL RUNOUT 		MACHINED 0.2mm		FABRICATED 0.2mm		0mm > x ≤ 500mm = ± 1mm		0mm > x ≤ 6mm = ± 0.1mm		HOLE CENTRES ± 0.4mm									
SYMMETRY 		0.2mm		1.0mm		500mm > x ≤ 1000mm = ± 2mm		6mm > x ≤ 30mm = ± 0.2mm		ANGULAR TOLERANCE ± 1°									
FLATNESS 		0.2mm		1.0mm		1000mm > x ≤ 2000mm = ± 3mm		30mm > x ≤ 120mm = ± 0.3mm		SURFACE TO BE MACHINED 1.6µm									
0mm > x ≤ 1000mm		0.2mm		2.0mm		2000mm > x ≤ 3000mm = ± 4mm		120mm > x ≤ 400mm = ± 0.5mm		ALL THREADS TO BE COARSE - 6H / 6g									
1000mm > x ≤ 6000mm		0.4mm		4.0mm		3000mm > x ≤ 5000mm = ± 5mm		400mm > x ≤ 1000mm = ± 0.8mm		SURFACE TEXTURE WHERE SPECIFIED IS IN µm									
PERPENDICULARITY 		0.2mm		1.0mm				1000mm > x ≤ 2000mm = ± 1.2mm		UNLESS STATED DIMENSIONS IN MILLIMETRES									
0mm > x ≤ 1000mm		0.2mm		1.0mm				2000mm > x ≤ 4000mm = ± 2.0mm		REMOVE ALL BURRS AND SHARP EDGES									
1000mm > x ≤ 3000mm		0.4mm		4.0mm															



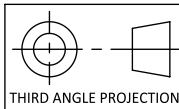
Filtertechnik
Filtration, Purification & Separation Solutions
1 CENTRAL PARK, LENTON LANE,
NOTTINGHAM. NG7 2NR.
TEL: 0115 900 3600
WWW.FILTERTECHNIK.CO.UK

MATERIAL:		MATERIAL <NOT SPECIFIED>	
FINISH:		N/A	
MASS:		4207.28 GRAMS	

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GENERAL TOLERANCES UNLESS OTHERWISE STATED - TO COMPLY WITH BS EN 22768:1993 - DO NOT SCALE DRAWING - IF IN DOUBT ASK									
GEOMETRIC TOLERANCES			FABRICATION FEATUERS - Class c			MACHINED FEATUERS - Class m			
	MACHINED	FABRICATED							
TOTAL RUNOUT 	0.2mm		0mm > x ≤ 500mm	± 1mm	0mm > x ≤ 6mm	± 0.1mm	HOLE CENTRES ± 0.4mm		
SYMMETRY 	0.2mm	1.0mm	500mm > x ≤ 1000mm	± 2mm	6mm > x ≤ 30mm	± 0.2mm	ANGULAR TOLERANCE ± 1°		
FLATNESS 			1000mm > x ≤ 2000mm	± 3mm	30mm > x ≤ 120mm	± 0.3mm	SURFACE TO BE MACHINED 1.6µm		
0mm > x ≤ 1000mm	0.2mm	2.0mm	2000mm > x ≤ 3000mm	± 4mm	120mm > x ≤ 400mm	± 0.5mm	ALL THREADS TO BE COARSE - 6H / 6g		
1000mm > x ≤ 6000mm	0.4mm	4.0mm	3000mm > x ≤ 5000mm	± 5mm	400mm > x ≤ 1000mm	± 0.8mm	SURFACE TEXTURE WHERE SPECIFIED IS IN µm		
PERPENDICULARITY 					1000mm > x ≤ 2000mm	± 1.2mm	UNLESS STATED DIMESNIIONS IN MILLIMETRES		
0mm > x ≤ 1000mm	0.2mm	1.0mm			2000mm > x ≤ 4000mm	± 2.0mm	REMOVE ALL BURRS AND SHARP EDGES		
1000mm > x ≤ 3000mm	0.4mm	4.0mm							



THIRD ANGLE PROJECTION

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NOTTINGHAM, NG7 2NR.
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	NAME	DATE	DRAWING TITLE PUMP-ECL-ASSY-S120-RH-QUAD				
DRAWN	WSF	11/08/2025					
CHK'D							
MATERIAL: MATERIAL <NOT SPECIFIED>							
FINISH:		N/A		PART NO. PUMP-ECL-ASSY-S120-RH-QUAD		REVISION 0	
MASS:		4208.58 GRAMS			SCALE:1:3	SHEET 2 OF 2	A3